
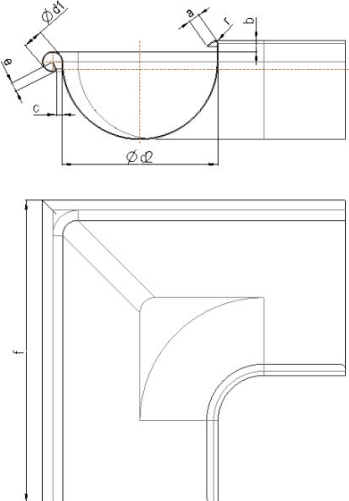


Outside Corner

Image	Product Description	Tecnical Data																																																															
	<ul style="list-style-type: none"> ■ patented water bend enables perfect water flow ■ exact shape concerning corner and side length ■ stabilization by welding point on the fixed bead ■ consistent shape and exact fit accuracy ■ high quality optics ■ heat resistant ■ entire protection against oxidation and cracking 	<p>Available sizes:</p> <p>400/340*, 333/300, 280/300, 250/300, 200/250* *without welding point</p> <p>Materials:</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th></th> <th>200/ 250</th> <th>250/ 300</th> <th>280/ 300</th> <th>333/ 300</th> <th>400/ 340</th> </tr> </thead> <tbody> <tr style="background-color: #e0e0e0;"> <td>Copper</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> <td>0,70</td> </tr> <tr style="background-color: #e0e0e0;"> <td>VM Blank-Zinc®</td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td>0,90</td> </tr> <tr style="background-color: #e0e0e0;"> <td>*VM Quartz-Zinc®</td> <td></td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td>0,80</td> </tr> <tr style="background-color: #e0e0e0;"> <td>*VM Anthra-Zinc®</td> <td></td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td></td> </tr> <tr style="background-color: #e0e0e0;"> <td>galvanized</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> <td>0,65</td> </tr> <tr style="background-color: #e0e0e0;"> <td>*Ugitop®</td> <td></td> <td>0,50</td> <td>0,50</td> <td>0,50</td> <td></td> </tr> <tr style="background-color: #e0e0e0;"> <td>*Uginox FTE®</td> <td></td> <td>0,50</td> <td>0,50</td> <td>0,50</td> <td>0,50</td> </tr> <tr style="background-color: #e0e0e0;"> <td>Aluminium</td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td>0,80</td> <td>0,90</td> </tr> </tbody> </table>		200/ 250	250/ 300	280/ 300	333/ 300	400/ 340	Copper	0,65	0,65	0,65	0,65	0,70	VM Blank-Zinc®	0,80	0,80	0,80	0,80	0,90	*VM Quartz-Zinc®		0,80	0,80	0,80	0,80	*VM Anthra-Zinc®		0,80	0,80	0,80		galvanized	0,65	0,65	0,65	0,65	0,65	*Ugitop®		0,50	0,50	0,50		*Uginox FTE®		0,50	0,50	0,50	0,50	Aluminium	0,80	0,80	0,80	0,80	0,90									
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2D-Drawing	Material Norms	<p>Measurements:</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Size</th> <th>a</th> <th>b</th> <th>c</th> <th>e</th> <th>Ød₁</th> <th>Ød₂</th> <th>f</th> <th>r</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>min.</td> <td>±1</td> <td>±1</td> <td>±1</td> <td>+2/0</td> <td>-</td> <td></td> </tr> <tr style="background-color: #e0e0e0;"> <td>200/250</td> <td>10</td> <td>8</td> <td>5</td> <td>5</td> <td>16</td> <td>80</td> <td>250</td> <td>3+1</td> </tr> <tr style="background-color: #e0e0e0;"> <td>250/300</td> <td>10</td> <td>10</td> <td>5</td> <td>7</td> <td>18</td> <td>105</td> <td>300</td> <td>3+1</td> </tr> <tr style="background-color: #e0e0e0;"> <td>280/300</td> <td>10</td> <td>11</td> <td>6</td> <td>7</td> <td>18</td> <td>127</td> <td>300</td> <td>3+1</td> </tr> <tr style="background-color: #e0e0e0;"> <td>333/300</td> <td>10</td> <td>11</td> <td>6</td> <td>9</td> <td>20</td> <td>153</td> <td>300</td> <td>3+1</td> </tr> <tr style="background-color: #e0e0e0;"> <td>400/340</td> <td>10</td> <td>11</td> <td>6</td> <td>9</td> <td>22</td> <td>192</td> <td>340</td> <td>3+1</td> </tr> </tbody> </table>	Size	a	b	c	e	Ød ₁	Ød ₂	f	r			min.	±1	±1	±1	+2/0	-		200/250	10	8	5	5	16	80	250	3+1	250/300	10	10	5	7	18	105	300	3+1	280/300	10	11	6	7	18	127	300	3+1	333/300	10	11	6	9	20	153	300	3+1	400/340	10	11	6	9	22	192	340	3+1
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Order numbers:

Size	Copper	VM Blank-Zinc®	VM Quartz-Zinc®	VM Anthra-Zinc®	galvanized	Roofinox®	Ugitop®	Uginox FTE®	Aluminium
400/340	114400	134400	*184400		124400			*174400	154400
333/300	114405	134405	184405	234405	124405	224405	214405	174405	154405
280/300	114410	134410	184410	234410	124410	224410	214410	174410	154410
250/300	114415	134415	184415	234415	124415			174415	154415
200/250	114420	134420	*184420		124420				154420

* These items are made of two parts.

Packaging Data:

Size	pc/box	pc/pallet	packaging unit
400/340	5	120	5
333/300	5	200	5
280/300	5	200	5
250/300	5	200	5
200/250	5	350	5

Text for invitation to tender:

Corner outside 90°
 seamless deep drawn, with continuous water bend, as addition to gutter
 Zambelli or equal,
 delivery and installation.